



Dart Aerospace Ltd.
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D3562-042
Job Sheet 169658



Part No: D3562-042

Job Qty: 1 ea

Part Name: Step Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G IPP Rev:A New Issue 06-11-09 JLM IPP rev B ECN 987 07.10.09 EC verified by: DD IPP Rev:C ECN1048 07-12-18 DD verified by: EC IPP Rev:D 08-07-28 add chemical conversion coat DD ver:EC IPP REV:E 13.06.03 PER DWG REV.F DD VERF:JLM IPP REV:F 16.06.23 AS PER DWG REV.G DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/19/17	0.00	0.00	Start Up Large Fab-4		M 17-12-18
100	Large Fab	1 pcs		12/19/17	0.00	1.42	Large Fab 8		M 17-12-18
110	QC	1 pcs		12/19/17	0.00	0.00	QC5		CPC
120	HandFinish	1 pcs		12/19/17	0.00	0.25	HandFinish1		CPC
130	QC	1 pcs		12/19/17	0.00	0.00	QC7-2		CPC
140	Small Fab	1 pcs		12/19/17	0.00	2.25	Small Fab-4		CPC
150	QC	1 pcs		12/19/17	0.00	0.00	QC5		CPC
160	Large Fab	1 pcs		12/19/17	0.00	1.42	Large Fab 2		CPC
170	QC	1 pcs		12/19/17	0.00	0.00	QC10		CPC
180	QC	1 pcs		12/19/17	0.00	0.00	QC5		CPC
190	HandFinish	1 pcs		12/19/17	0.00	0.25	HandFinish1		BEB 17-12-19
200	Powdercoat	1 pcs		12/19/17	0.00	0.34	Powdercoat1		BK 17-12-20
205	Spray Paint N/A	1 pcs		12/19/17	0.00	0.00			
210	HandFinish	1 pcs		12/20/17	0.00	0.25	HandFinish3		BEB 17-12-21
215	QC	1 pcs		12/20/17	0.00	0.00	QC3		DEC 2 2017
220	QC N/A	1 pcs		12/20/17	0.00	0.00			
230	Packaging	1 pcs		12/20/17	0.00	0.00	Packaging3-1		
240	QC21-SA	1 Ea		12/20/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut D2622 extrusion as per Dwg D3562

Descriptions: 140 - 1- Transfer drill Rivet holes as per dwg D3562.

160 - 1-Weld end caps as per Dwg D3562 & QSI 004. Inspect for foreign objects as per QSI 024.

200 - START TIME: 7:45 O.V.T. 320° FINISH 8:15.

205 - Prime Tempo Grey 4500-P-23 per QSI005 4.2.1.3.2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C F162484-2	1	97	0	0
140-Small Fab	D2734 5012001	2	52	0	0
5024385-5024355	D3560-042 F162484-2	1	2	0	0
	D3560-044 5021862	1	2	0	0
B128441	MS20600-AD4W4	32	1,219	0	0
	5016823				

Part Specifications

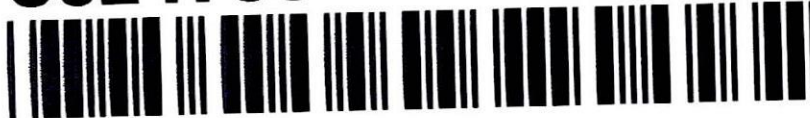
Specifications could not be found.

Plex 12/18/17 10:44 AM dart.poulin.mario

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Step Weldment

PART NO:

D3562 – 042

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/19/17

Job No: 169658